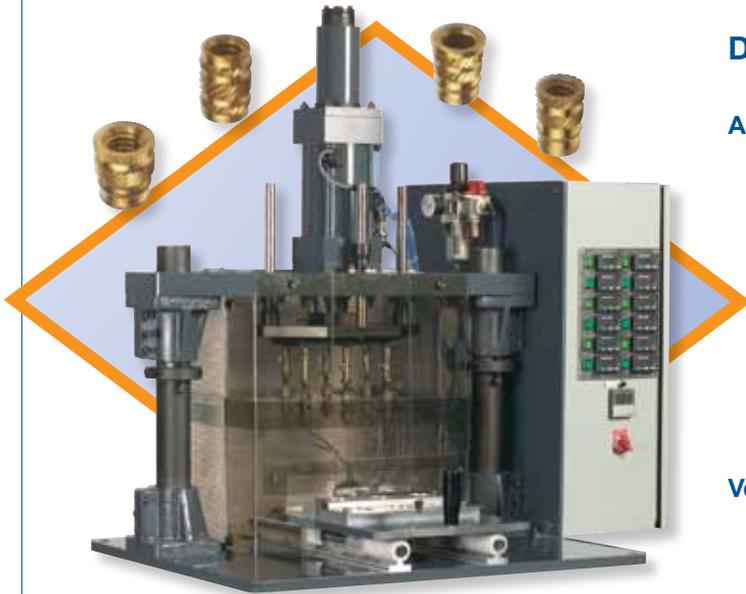


SPIROL®

INSERT INSTALLATION TECHNOLOGY

Model PH Platen-style Multi-tip Heat Insert Driver



Shown with optional platen fixture

The **SPIROL Model PH Heat Insert Driver** provides an accurate and consistent method to simultaneously install multiple Inserts or Compression Limiters at multiple elevations. Simultaneous installation dramatically increases productivity and simplifies the number of manufacturing steps to complete an assembly. Additionally, the platen head and fixture can be easily changed to accommodate quick change-over to different assemblies associated with new production runs.

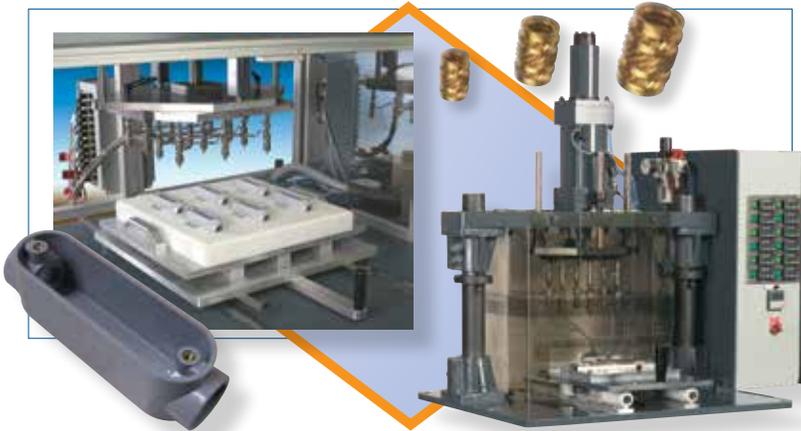
This machine can be used to install 12 Inserts into one assembly, or a fewer number of Inserts into a larger number of assemblies, as long as the total combination does not exceed 12 Inserts. For example, it can simultaneously install 4 Inserts into 3 different assemblies, or 5 Inserts into one assembly and 7 Inserts into another assembly – any combination up to 12 Inserts.

Designed to simultaneously install Heat/Ultrasonic style Inserts at multiple elevations

Design Features/Benefits:

- Accurate:**
- Easily adjustable temperature setting with Hi-Low temperature lock-out for optimal melt and flow of plastic
 - Micrometer style insertion depth adjustment and individually adjustable heat tips for precise positioning of the Inserts or Compression Limiters in the part
 - Pneumatic operation, with pressure regulator and flow controls to precisely control the insertion force and speed
 - Precise and easy to use timer for installation quality and consistency
- Versatile:**
- Installs virtually any size Insert and Compression Limiter
 - Can be equipped with or without heated tips
 - Easily interchangeable platen-style head with plug-in style heater wiring
 - Individual depth-adjustable heat tips to accommodate a wide range of product configurations
 - Heavy-duty twin post mount style frame is easily raised or lowered to accept various part sizes
- Efficient:**
- Simultaneously installs up to 12 Inserts or Compression Limiters on different levels
 - Linear slide fixture with shot pin lock, integral activation for ease of part loading
- Safe:**
- Guarded pinch points
- Quiet:**
- Silent operation eliminates harsh noise associated with ultrasonic installation methods

Manual and other automated installation machines are also available from SPIROL.



Application:

A molder of plastic electrical conduit components had been experiencing difficulty installing brass Inserts into their products. The Inserts were being installed with an ultrasonic welder. Installation was difficult and the quality was poor due to undersized holes in the components and an unconventional Insert shape. The result was excess molten plastic at the top of the installed Insert which created an unsightly appearance. In addition, oftentimes the Insert was not in the proper location due to the incorrect hole sizes. Secondary operations were required to remove the excess plastic, and a high percentage of parts were rejected. The production rate was one finished part per minute; sometimes longer depending on the complexity of the part. There are two Inserts per part.

Solution:

SPIROL Engineering reviewed the details of the assembly, and recommended replacing the current custom Inserts with **SPIROL's** standard **INS 29** symmetrical Inserts and the use of **SPIROL's** **Model PH Platen Style Heat Insertion System** for installation. The conductive heat method with consistent pneumatic installation pressure resulted in extremely high quality installations with an excellent appearance of the finished parts, and superior performance of the Inserts. The process yielded six completed assemblies in the time that it previously took to complete one. This productivity improvement alone, not including the elimination of scrap, allowed the machine to pay for itself in less than one year.

The machine was provided with quick-change tooling sets to allow the assembly of ten different style parts. Each tooling set was designed to accommodate three to six electrical conduits; depending on their size. The operator can load up to six parts at a time, and install all twelve Inserts simultaneously. When the customer expands their product line, additional tooling sets can easily be added to accommodate new parts as they are designed and marketed.

SPIROL Application Engineers will review your application needs and work with your design team to recommend the best solution. One way to start the process is to select **Installation Systems** in our **Optimal Application Engineering** portal at www.SPIROL.com.

Technical Centers

Americas

SPIROL International Corporation
30 Rock Avenue
Danielson, Connecticut 06239 U.S.A.
Tel. +1 860 774 8571
Fax. +1 860 774 2048

SPIROL Shim Division
321 Remington Road
Stow, Ohio 44224 U.S.A.
Tel. +1 330 920 3655
Fax. +1 330 920 3659

SPIROL West
1950 Compton Avenue, Suite 112
Corona, California 92881 U.S.A.
Tel. +1 951 273 5900
Fax. +1 951 273 5907

SPIROL Canada
3103 St. Etienne Boulevard
Windsor, Ontario N8W 5B1 Canada
Tel. +1 519 974 3334
Fax. +1 519 974 6550

SPIROL Mexico
Carretera a Laredo KM 16.5 Interior E
Col. Moisés Saenz
Apodaca, N.L. 66613 Mexico
Tel. +52 81 8385 4390
Fax. +52 81 8385 4391

SPIROL Brazil
Rua Mafalda Barnabé Soliane, 134
Comercial Vitória Martini, Distrito Industrial
CEP 13347-610, Indaiatuba, SP, Brazil
Tel. +55 19 3936 2701
Fax. +55 19 3936 7121

Europe

SPIROL France
Cité de l'Automobile ZAC Croix Blandin
18 Rue Léna Bernstein
51100 Reims, France
Tel. +33 3 26 36 31 42
Fax. +33 3 26 09 19 76

SPIROL United Kingdom
17 Princewood Road
Corby, Northants
NN17 4ET United Kingdom
Tel. +44 1536 444800
Fax. +44 1536 203415

SPIROL Germany
Ottostr. 4
80333 Munich, Germany
Tel. +49 89 4 111 905 71
Fax. +49 89 4 111 905 72

SPIROL Spain
08940 Cornellà de Llobregat
Barcelona, Spain
Tel. +34 93 193 05 32
Fax. +34 93 193 25 43

SPIROL Czech Republic
Sokola Tůmy 743/16
Ostrava-Mariánské Hory 70900
Czech Republic
Tel/Fax. +420 417 537 979

SPIROL Poland
ul. M. Skłodowskiej-Curie 7E / 2
56-400, Oleśnica, Poland
Tel. +48 71 399 44 55

Asia Pacific

SPIROL Asia Headquarters
1st Floor, Building 22, Plot D9, District D
No. 122 HeDan Road
Wai Gao Qiao Free Trade Zone
Shanghai, China 200131
Tel. +86 21 5046 1451
Fax. +86 21 5046 1540

SPIROL Korea
160-5 Seokchon-Dong
Songpa-gu, Seoul, 138-844, Korea
Tel. +86 (0) 21 5046-1451
Fax. +86 (0) 21 5046-1540